

SPECIFICATIONS FOR
Metal Design Systems, Inc.
Featuring
MAX-LOCK™ Metal Composite Wall Panels

Section 07 42 13 Metal Wall Panels

PART 1: GENERAL

1.01 SCOPE

A. SECTION INCLUDES

1. The extent of panel system work is indicated on the drawings and in these specifications.
2. Provide a water shedding interlocking shingled wall panel system, as detailed on the drawings. The panel system must consist of an MCM panel with matching or complimenting color extruded aluminum trim pieces with snap covers.
3. Panel system requirements include the following components:
 - a. Metal faced composite panels designed lap and interlock and fasten to the substrate without the use of a dependent mounting system. Panel system includes shims, fasteners, trim and related flashing (as required) for a complete rain screen installation.
 - b. Furring, parapet coping, column covers, soffits, sills, border, and filler items specifically indicated on the drawings as integral components of the panel system.

B. RELATED WORK SPECIFIED ELSEWHERE

1. Cold-Formed Metal Framing: Division 5
2. Sheathing: Division 6
3. Insulation: Division 7
4. Weather Barrier: Division 7
5. Sheet Metal Flashing and Trim: Division 7
6. Joint Sealer: Division 7

1.02 REFERENCES

A. AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION

1. AAMA 2605: Specification for High Performance Organic Coatings on Architectural extrusions and panels.

B. AMERICAN SOCIETY FOR TESTING AND MATERIALS

1. ASTM C297 Standard Test Method for Tensile Strength on Flat Sandwich Constructions in Flatwise Plane.
2. ASTM D1781 Standard Test Method for Climbing Drum Peel for Adhesives.
3. ASTM E84 Standard Test Method for Surface Burning Characteristics of Building Materials.
4. ASTM E108 (Modified) Standard Test Methods for Fire Tests of Roof Coverings.
5. ASTM E283 Standard Test Method for Determining the Rate of Air Leakage Through Exterior Windows, Curtain Walls and Doors Under Specified Pressure Differences Across the Specimen.
6. ASTM E330 Standard Test Method for Structural Performance of Exterior Windows, Curtain Walls and Doors by Uniform Static Air Pressure Difference.

7. ASTM E331 Standard Test Method for Water Penetration of Exterior Windows, Curtain Walls and Doors by Uniform Static Air Pressure Difference.

1.03 QUALITY ASSURANCE

1. Composite Panel Manufacturer shall have a minimum of 5 years experience in the manufacturing of this product.
2. Composite Panel Manufacturer shall be solely responsible for panel manufacture and application of the finish.
3. Fabricator shall be acceptable to the composite panel manufacturer and shall have a minimum 5 years experience of metal panel work similar in scope and size to this project.
4. Installer shall be acceptable to the fabricator and shall have a minimum 5 years experience of metal panel work similar in scope and size to this project or shall be certified by the fabricator to have received installer training.
5. Maximum deviation from vertical and horizontal alignment of erected panels: 1/4" in 20' non-accumulative.
6. Panel fabricator/installer shall assume undivided responsibility for all components of the exterior panel system including, but not limited to attachment to sub-construction, panel to panel joinery, panel to dissimilar material joinery, and joint seal associated with the panel system.
7. Conduct pre-installation meeting to verify project requirements, substrate conditions, installation instructions, and warranty requirements.
8. Field Quality Control: Comply with panel system manufacturer's recommendations and guidelines for installation and field forming panels.

1.04 SYSTEM DESCRIPTION

A. SYSTEM TYPE

1. Provide MAX-LOCK™ interlocking shingled panel system by Metal Design Systems, Inc. which has been **pre-tested** to meet the specified performance requirements. **No substitutions are allowed.**

B. SYSTEM PERFORMANCE

1. Composite panel system shall be capable of withstanding building movements and weather exposures based on the following test standards required by the Architect and/or national and the local building code. Panel systems which have not been tested prior to bid date will not be acceptable.
 - a. Wind Load:
 - i. Panels shall be designed to withstand the Design Wind Load based upon the local building code, but in no case less than 20 pounds per square foot (psf) and 30 psf on parapet and corner panels. Wind load testing shall be conducted in accordance with ASTM E330 to obtain the following results.
 - ii. Normal to the plane of the wall between supports, deflection of the secured perimeter edges of the panels shall not exceed L/175 or 3/4", whichever is less.
 - iii. Normal to the plane of the wall, the maximum panel face deflection shall not exceed L/60.
 - iv. Maximum anchor deflection shall not exceed 1/16".
 - v. At 1-1/2 times design pressure, permanent deflections of panel perimeters shall not exceed L/100 of span length and components shall not experience failure or gross permanent distortion. At connection points, permanent set shall not exceed 1/16".
 - b. Air/Water System Test:

- i. Air Infiltration - When tested in accordance with ASTM E283, air infiltration at 1.57 psf must not exceed 0.06 cfm/ft² of wall area.
 - ii. Water Penetration - Water Penetration is defined as uncontrolled water leakage through the exterior face of the assembly. Systems not using a construction sealant at the panel joints shall be designed to drain any water leakage occurring at the joints. No water infiltration shall occur in any system under a differential static pressure of 6.24 psf after 15 minutes of exposure in accordance with ASTM E331.
 - iii. Dynamic Water Penetration – No leakage shall occur under a differential dynamic pressure of 6.24 psf after 15 minutes of exposure in accordance with AAMA 501.1.
 - c. Flatness Criteria
 - i. Maximum 1/8” in 15’-0” on panel in any direction for assembled units. (Non-accumulative)

1.05 SUBMITTALS

- A. SUBMITTALS SHALL BE IN CONFORMANCE WITH DIVISION 1 SUBMITTAL PROCEDURES SECTION
 - 1. Coordinate submittals, approvals, construction schedules and lead time requirements to avoid construction delays.
- B. PRODUCT DATA
 - 1. Submit material and system manufacturer’s product data.
- C. SAMPLES
 - 1. Submit manufacturer’s color charts or chips illustrating full range of colors, finishes and patterns available for composite metal panels with factory applied finishes.
 - 2. In the case of custom color selections, submit 2 sets of draw down samples on aluminum substrate, not less than 3 inches x 5 inches of each color and finish selected for color approval.
 - 3. Submit 8” x 8” sample of panel system in specified finish, if available, fabricated into units representative of the actual calculations.
- D. SHOP DRAWINGS
 - 1. Submit typical construction details showing fastening and anchoring methods; transition details; trim; flashing; and accessories.
- E. QUALITY ASSURANCE SUBMITTALS
 - 1. Submit certified test reports from a qualified testing agency showing compliance with specified performance requirements.
 - 2. Submit documents showing product compliance with local building codes.
- F. SYSTEM MANUFACTURER’S INSTRUCTIONS
 - 1. Submit system manufacturer’s installation instructions.
- G. CLOSEOUT SUBMITTALS
 - 1. Submit manufacturer’s warranty documents.

PART 2: PRODUCTS

2.01 PANELS

A. METAL COMPOSITE MATERIAL (MCM)

1. ALPOLIC material manufactured by Mitsubishi Plastics Composites America, Inc. ALPOLIC Materials Division, 401 Volvo Parkway, Chesapeake, VA 23320
2. REYNOBOND material manufactured by Reynolds Metals Company, Alcoa Architectural Products (USA), 50 Industrial Boulevard, Eastman, Georgia 31023
3. ALUCOBOND material manufactured by 3A Composites USA Inc., 208 West 5th Street, Benton, KY 42025
4. LARSON By Alucoil 1976 Joe Rogers Jr. Blvd., Manning, SC 29102

B. COMPOSITION

1. Two sheets of metal sandwiching a solid core of extruded thermoplastic material formed in a continuous process with no glues or adhesives between dissimilar materials. The core material shall be free of voids and/or air spaces and not contain foamed insulation material. Products laminated sheet by sheet in a batch process using glues or adhesives between materials shall not be acceptable.

C. THICKNESS

1. Standard 4mm (0.157").

D. FACE SHEETS

1. Aluminum alloy 3105 H14, 0.020" thick.
2. Natural metal facing
 - a. Copper
 - b. Zinc
 - c. Stainless Steel
 - d. Titanium

E. CORE

1. Thermoplastic material that meets performance characteristics specified when fabricated into composite assembly.
 - a. Thermally bonded in a continuous process, under tension, to the core material.

F. PRODUCT PERFORMANCE

1. Bond Integrity: Tested for resistance to delamination as follows:
 - a. Peel Strength (ASTM D1781): 22.5 in-lb/in (100 N-m/m) minimum.
 - b. No degradation in bond performance after 8 hours of submersion in boiling water or after 21 days of immersion in water at 70° F (21° C).
2. Fire Performance
 - a. Flamespread (ASTM E84): not more than 25
 - b. Smoke Developed (ASTM E84): not more than 450
 - c. Provide Fire Retardant core material when code requirements dictate
3. Production Tolerances:
 - a. Width: +/- 0.04 inch/3 feet (1mm/m).

- b. Length: +/- 0.04 inch/3 feet (1mm/m).
- c. Thickness: +/- 0.008 inch (0.2mm).
- d. Bow: Maximum 0.5% length or width.
- e. Square: Maximum 0.2 inch (5.1mm).
- f. Edges of sheets shall be square and trimmed with no displacement of the aluminum sheets or protrusion of the core material.

G. FINISHES

- 1. Factory Finish:
 - a. Coil coated with a fluoropolymer paint finish that meets or exceeds the values expressed in AAMA 2605 where relevant to coil coatings.
 - i. Color:
 - a. Standard color as selected by the Owner or Architect from manufacturer's standard color chart.
 - b. Custom color as selected by Owner or Architect.
 - b. Standard Specialty finish as elected by the Owner or Architect from manufacturer's standard color chart.
 - c. Natural Metal finish as selected by Owner or Architect.
- 2. The finish side of the panel shall have a removable plastic film applied prior to fabrication, which shall remain on the panel during fabrication, shipping, and erection to protect the surface from damage.

2.02 ATTACHMENT SYSTEM

A. GENERAL

- 1. Provide MAX-LOCK™ metal composite wall panels as manufactured by:

Metal Design Systems Inc.
4150 C Street SW, Cedar Rapids, Iowa 52404
319-362-7454 or sales@crmdsi.com

B. DESCRIPTION

- 1. Provide a water shedding interlocking shingled panel system providing the following features:
 - a. System must consist of panels fabricated from Metal Composite Material (MCM)
 - b. The MCM panel shall be secured to the substrate with 300 series stainless steel fasteners where substrate is made of pressure treated lumber.
 - c. Edges of MCM panels shall interlock one another to create superior resistance to negative wind loads.
 - d. System shall allow for all perimeter conditions to be field cut as required.
 - e. All field cut edges shall be concealed from view with perimeter trim pieces.
 - f. Perimeter trim shall be made of aluminum extrusions specifically designed to work with the panel system. Exposed extrusions shall be painted, color selected by Architect/Owner from manufacturers' standard colors. Concealed extrusions will be mill finish.
 - g. Overall system thickness shall be no more than 1".

- h. System must not generally have any visible fasteners, telegraphing or fastening on the panel faces or any other compromise of a neat and flat appearance.
 - i. Fabricate flashing from aluminum sheet; where exposed to view, finish to match adjacent panels. Provide lap strip under flashing at abutted conditions; with lapped surfaces sealed with a full-bed of non-hardening sealant.
- 2. Aluminum Extrusions
 - a. Trim members shall be extruded from 6063 aluminum alloy.
 - b. Extruded trim shall be painted to closely match the panel color or accent color.

2.03 ACCESSORIES

A. FASTENERS

- 1. Provide fasteners approved by the system manufacturer.
- 2. Provide fasteners of the appropriate type according to the substrate to which the system is to be attached.
- 3. Space fasteners per the system manufacturer's recommendations or sufficiently to meet the specified performance requirements.
- 4. Provide fasteners of sufficient diameter to meet the specified performance requirements.
- 5. Provide fasteners of sufficient length to properly engage in the structural members.

B. WEATHER RESISTIVE BARRIER

- 1. Install the panel system over a barrier that is appropriate for application behind a rain screen cladding system. Weather resistive barrier is specified elsewhere.
- 2. Treat system penetrations (fasteners, etc.) through the barrier according to barrier manufactures recommendations.
- 3. Provide tape, flashing or other products which are approved by the barrier manufacturer as required to properly drain the wall panel system.

C. FLASHING

- 1. Provide flashing fabricated from 0.030" min. thick aluminum sheet.
- 2. Where exposed to view, finish shall match the adjacent panels.
- 3. Provide a lap strip under flashings at abutted conditions with lapped surfaces sealed with a full-bed of non-hardening sealant.
- 4. Fabricate and install flashing in accordance with SMACNA standards.

2.04 PANEL FABRICATION

A. TOLERANCES

- 1. Fabricated panel tolerances:
 - a. Width: +/- 0.04 inch/3 feet (1mm/m).
 - b. Length: +/- 0.04 inch/3 feet (1mm/m).
 - c. Bow: Maximum 0.5% length or width.
 - d. Square: Maximum 0.2 inch (5.1mm).
- 2. Panel lines, breaks, and angles shall be sharp, true, and surfaces free from warp and buckle.
- 3. Fabricate panels with sharply cut edges, with no displacement of the aluminum sheets or protrusion of the core material.

4. Fabricate panel system to dimension, size, and profile indicated on the drawings based on a design temperature of 70°F.
5. Fabricate panel system so that no restraints can be placed on the panel, which might result in compressive skin stresses. The installation detailing shall be such that the panels remain flat regardless of temperature change.

PART 3: EXECUTION

3.01 PANEL DELIVERY, STORAGE AND HANDLING

1. Exercise care in unloading, handling and installing panels to prevent damage.
2. Inspect crates and contents for damage upon delivery. Report any damage to the freight carrier within 24 hours of receipt.
3. Store panels in well-ventilated space out of direct sunlight.
4. Do not store panels in any enclosed space where ambient temperature can exceed 120 degrees F.
5. Avoid contact with any other materials that might cause staining, denting or other surface damage.

3.02 INSPECTION

1. Surfaces to receive panels shall be even, smooth, sound, clean, dry and free from defects detrimental to work. Notify contractor in writing of conditions detrimental to proper and timely completion of the work. Do not proceed with erection until unsatisfactory conditions have been corrected.
2. Surfaces to receive panels shall be structurally sound as determined by a registered Architect/Engineer.
3. Architect and General Contractor shall verify that all weather resistive barrier terminations are properly flashed and sealed to insure proper weather protection appropriate to a rain screen cladding system. Do not proceed with installation of the wall panel system until notified.

3.03 INSTALLATION

1. Erect panels plumb, level, and true to line.
2. Install panels according to the panel system manufacturer's installation guidelines.
3. Anchor panels securely per manufacturers recommendations.
4. Do not install component parts that are observed to be defective, including warped, bowed, dented, abraded, and broken members.
5. Do not cut, trim, weld, or braze component parts during erection in a manner which would damage the finish, decrease strength, or result in visual imperfection or a failure in performance.
6. Separate dissimilar metals and use gasketed fasteners where needed to eliminate the possibility of corrosive or electrolytic action between metals.
7. All panel penetrations shall be field cut by the trade requiring the penetration or shall be coordinated by such trade with the panel installation contractor at the time of installation.
8. Installation Tolerances:
 - a. Maximum deviation from horizontal and vertical of installed panels: ¼" in 20', non-accumulative.
 - b. Maximum deviation from panel edge and face alignment: 1/16".

3.04 ADJUSTING AND CLEANING

1. Remove and replace panels damaged beyond repair as a direct result of the panel installation.

2. Repair panels with minor damage such that repairs are not discernable when viewed from a distance of 10 feet and 90° from the panel face.
3. Remove masking as soon as possible after installation.
4. Protection from damage by other trades after installation shall be the responsibility of the General Contractor.
5. Final cleaning shall not be part of the work of this section.

END OF SECTION