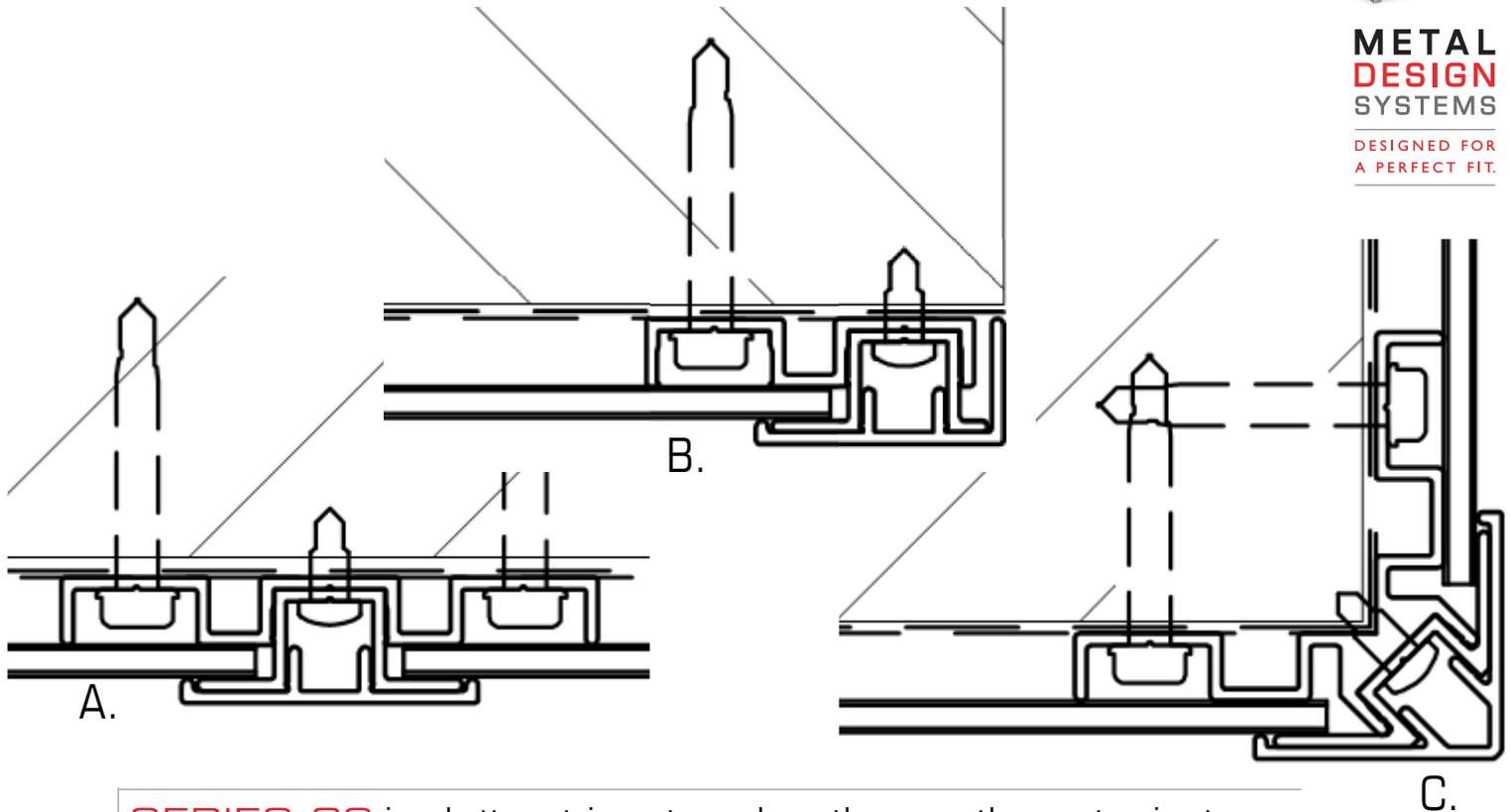


SERIES 32 BATTEN STRIP SYSTEM



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SERIES 32 is a batten strip system where there are three extrusion types (pictured above), and each type has three pieces. The extrusion types are A: Joint, B: Perimeter, and C: Outside Corner. The pieces are base, retainer, and cover. The non-progressive install is very easy with flat ACM pieces sliding into the extrusions. This all aluminum batten system is an innovative interior or exterior option.

SERIES 32 System Features

System	Batten Strip
Joint Type/Size	Dry Joint - No Caulk
Progressive System	Non-Progressive Installation
Weather Barrier	Self Adhered or Fluid Applied Membrane
	Recommended
Sheathing Over Studs	3/4" Plywood Preferred
Curved Surfaces	Easy
Maintenance Free	Yes
Price	Lower
System Type	Rain Screen-Secondary Defense
Ease of Installation	Easy

SERIES 32 BATTEN STRIP SYSTEM

Face Material:

- Alpolic
- Reynobond
- Alucobond
- Larson
- 4 MM Aluminum Sheet

Thickness:

4MM (.157") Standard

System Depth:

1/2"

Batten Width:

1 1/2"

Maximum Panel Size:

48" x 96"

Recommended MCM Panel Module Sizes:

Any Combination of Width & Length

Width	Length
48"	96"
30"	72"
24"	65"
20"	48"

Panel Tolerance:

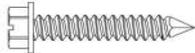
- Width: 0.08"
- Length: 0.08"
- Thickness: 0.04"
- Square: 0.2"
- Bow: Max. 0.57% of length and/or width

Panel Extrusions:

- Aluminum Alloy: 6063-T6
- Available in Standard Colors, Clear Anodized, and Black Anodized
- Premium Colors available with minimum quantities required

Note: Certain combinations of material, thickness, sizes and/or colors may not be available or be different than what is represented here.

SERIES 32 Recommended Fasteners

300 Series SS T-17 12-11x1-1/4" Pancake Head		For attaching extrusions or attachment clips to wood surfaces. Must be long enough to penetrate 1" into wood.
300 Series SS #12 Wood Screw Hex Washer Head		For attaching extrusions to aluminum or steel surfaces. Must be long enough to penetrate with at least 3 threads visible from back side of attachment.
BiMetal #12 Self Drilling With Corrosion Resistant Coating		Use for attachment of clips and extrusion to masonry surfaces. Minimum 2" from any edge to avoid structural spalling.
Stainless Steel 1/4" Tapcon		For attaching the provided retainer extrusion to the provided base extrusion. This screw is provided by Metal Design Systems with the material.



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